



Polaris Matryx Front Bumper

Installation Instructions

For Technical information:
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Part #PFB450-All Colors / #PFB455-All Colors/ #BPFB230-All Colors

1. Remove both side panels and hood. Be sure to disconnect wiring junction when taking off the hood. Drill out rivets fastening the plastic 1/4 turn mounts which are attached to the OEM bumper(these will be reused). Remove bolts fastening the bumper to the bulk head, the bolt on the front of the bumper, and the bolts on the inside plastic towards the front of the machine. Remove the spring holding the tuned pipe down to the bumper tab. This spring will be re-used. Remove the belt caddy.
2. The new Skinz/Next Level/Burandt bumper installs just like OEM. You will use all the same hardware you removed except for the nuts on the bumper tab mounts. Use the new 6M nyloc nuts provided in the kit. Do not forget to re-attach the ground wires on the clutch side mount.
3. Once you have the bumper installed, re-install the hood on the machine. Make sure the tabs are in the front and the 1/4 turn fasteners are locked. Place the plastic mounts in place as shown below. Be sure you have the correct mounts on each side. Each mount is marked "front" on them. This is how you will locate the rivet hole to drill. Note: some bumpers may already have the holes drilled. For the bumpers without drilled holes, follow these instructions.

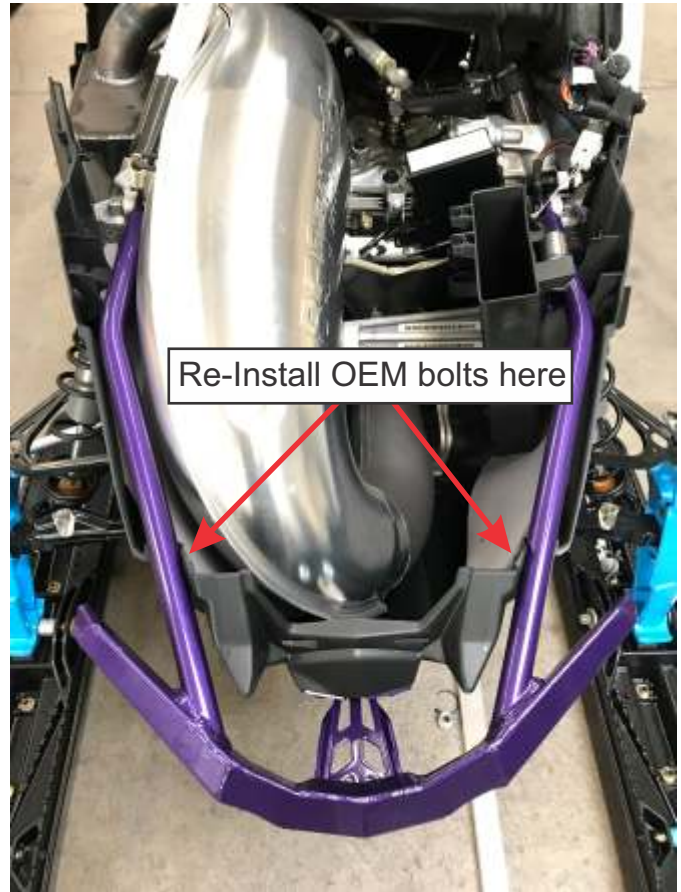
Install the new 6M nyloc nuts in these two locations.



Do Not forget ground wires.



Re-Install OEM bolts here



4. With the mounts in position, mark the first hole. Remove the mount and use a center punch to properly start the drill. Drill a 3/16" hole. Place the mount back in place with the hood on and install the rivet. Remove the hood and center punch the second hole and drill a 3/16" hole. Install the second large flanged rivet. Reinstall the hood and check the fitment. This should complete the bumper installation.





Skinz Bumper Bash Plate Installation

1. Drill out the 2 large flanged rivets on the bottom of the machine as shown below. Place the bash plate on the machine and install these rivets first. Push the plate towards the back of the slots before riveting. Once the rivets are on, make sure the plate is centered and then use the 2 upper holes in the plate as a guide and drill 2 1/4" holes. Install the hardware included in the kit. Drill the 2 lower holes and install the balance of the hardware.

