

Skinz/Vohk Matryx Rear Bumper Installation Instructions

Part #VPRB325 / VPRB350-All Colors

1. Remove OEM rear bumper. Use a 1/4" drill bit and drill out the existing screw holes to 1/4" holes. Place the side plates on the machine and install the front fastener (6Mx16mm) and nyloc nut from the inside out as shown. Next, install the 6Mx12mm bolts in the side plate as with the nyloc nuts. Note: Be sure to apply medium loctite to the 12mm bolts on the side plate. (On the 165 there are 3 12mm bolts for the side plates and the 155 has 2 bolts.)

2. Place the rear grab on the back of the machine as shown and install bolts in the existing holes. (6Mx16mm bolts with nyloc nuts.) Use the 2 remaining holes as a guide and drill 1/4" holes through the tunnel. Install 6Mx16mm bolts and nyloc nuts in these locations. Tighten all hardware.

3. Use the smaller holes(Rivet holes) as a guide and drill through with 3/16" drill bits. Install the rivets included in the kit to complete installation.



Note:
Installation is for both length bumpers.
(The 165 bumper is shown)
The 155 rear bumper has one less rivet and
one less bolt on each side.

